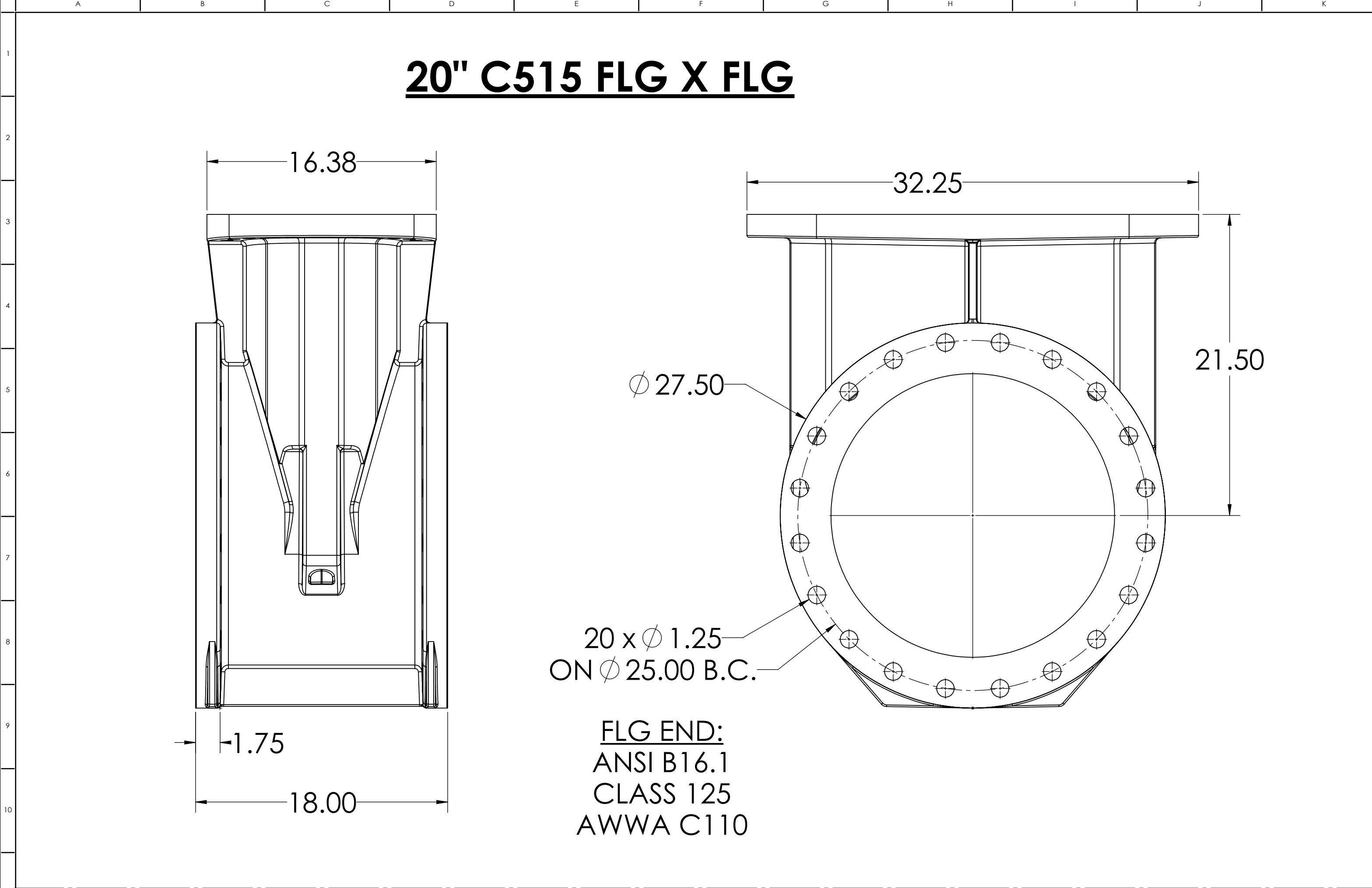


**20" C515 FLG X FLG**

The drawing shows two views of a 20-inch C515 Flange X Flange (FLG X FLG). The front view (left) shows a flange with a top diameter of 16.38 inches and a base diameter of 18.00 inches. The side view (right) shows a flange with a top diameter of 32.25 inches and a base diameter of 21.50 inches. The flange has a central opening with a diameter of 27.50 inches. The flange is made of 20 x 1.25 inch material, with a 25.00 inch bore. The flange end is specified as ANSI B16.1 Class 125 and AWWA C110.

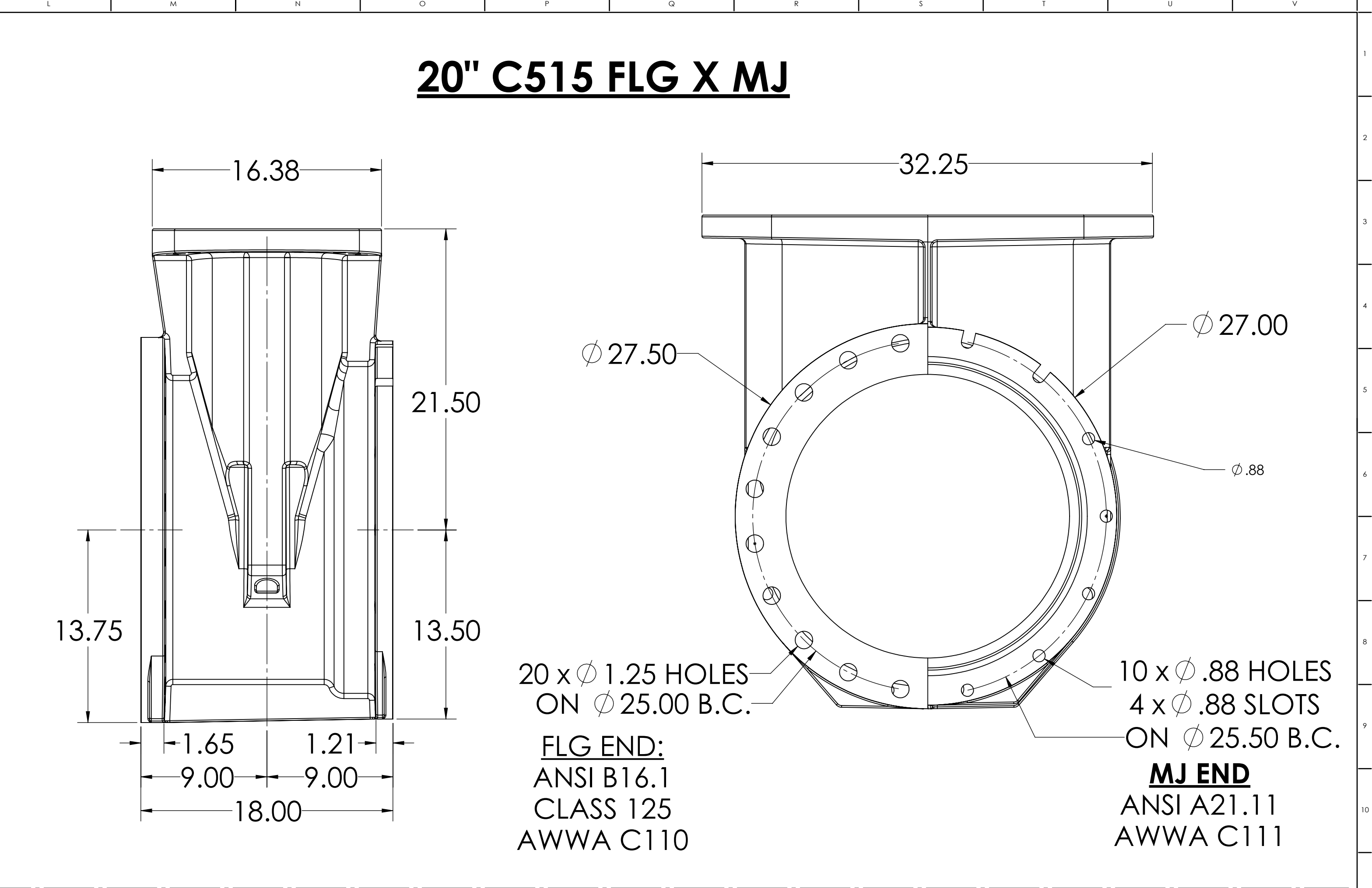
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CLASS 125  
AWWA C110



## 20" C515 FLG X MJ

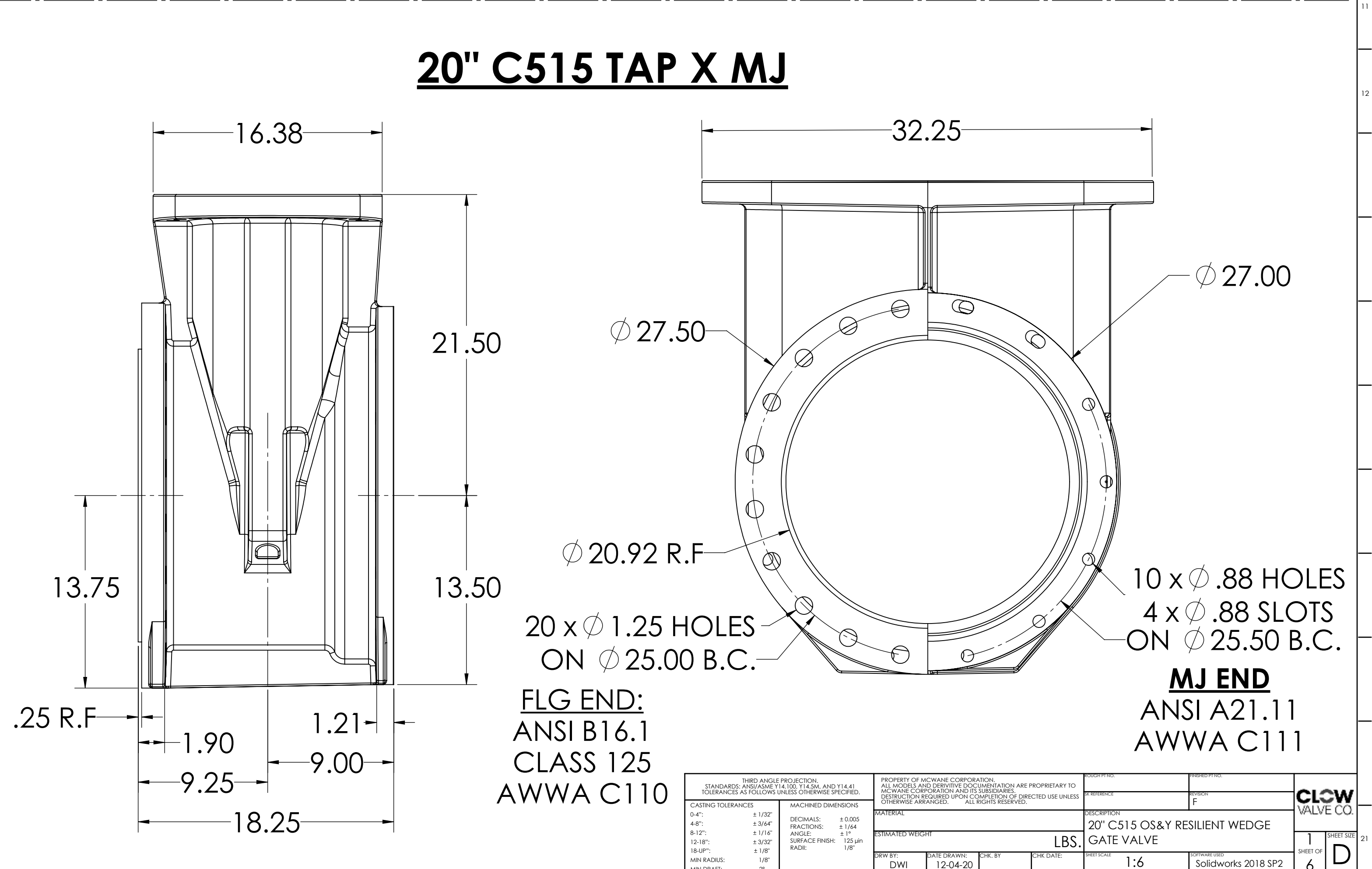
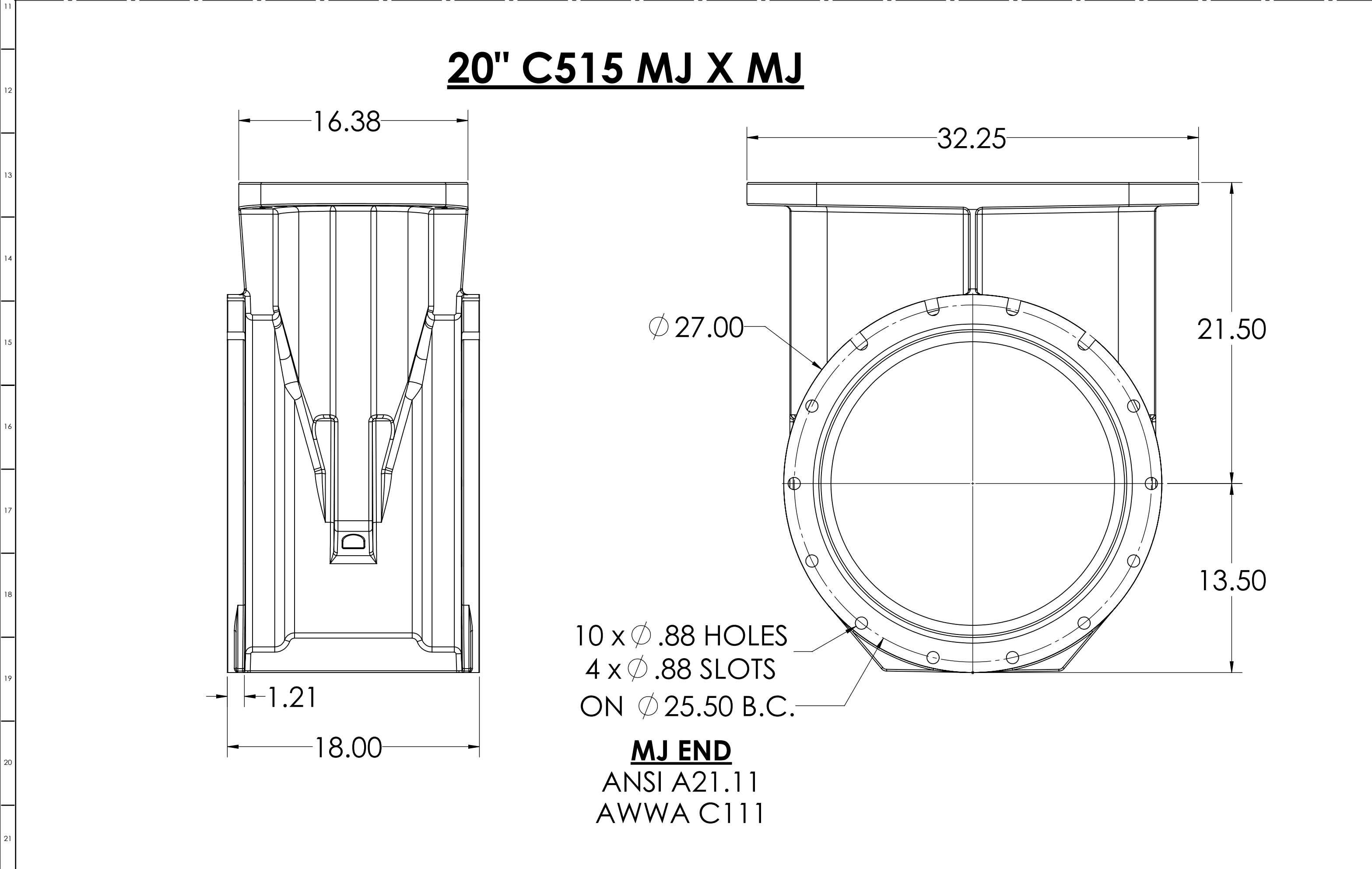
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ANSI B16.1  
CLASS 125  
AWWA C110

**MJ END**  
ANSI A21.11  
AWWA C110

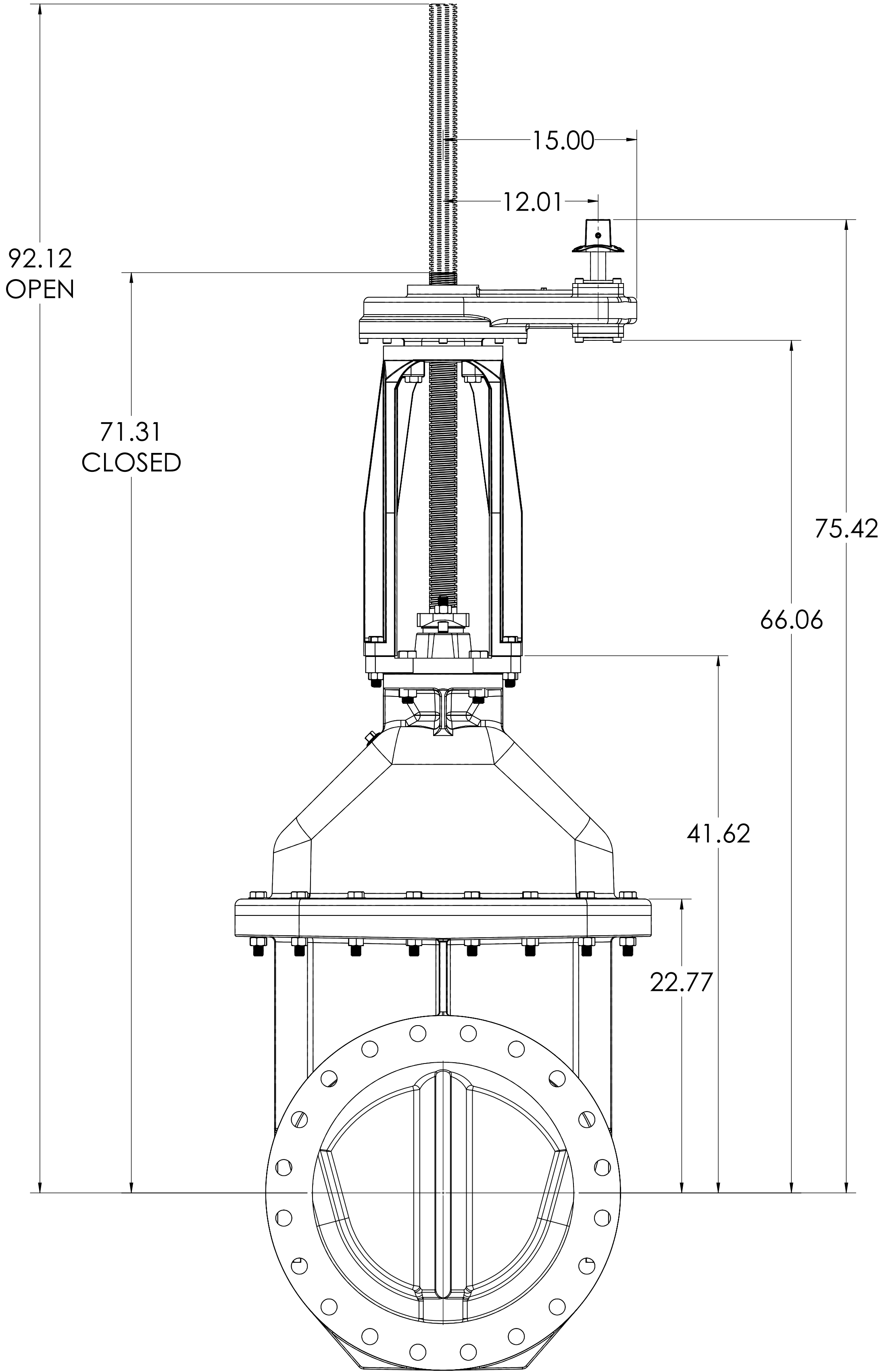


**20" C515 MJ X MJ**

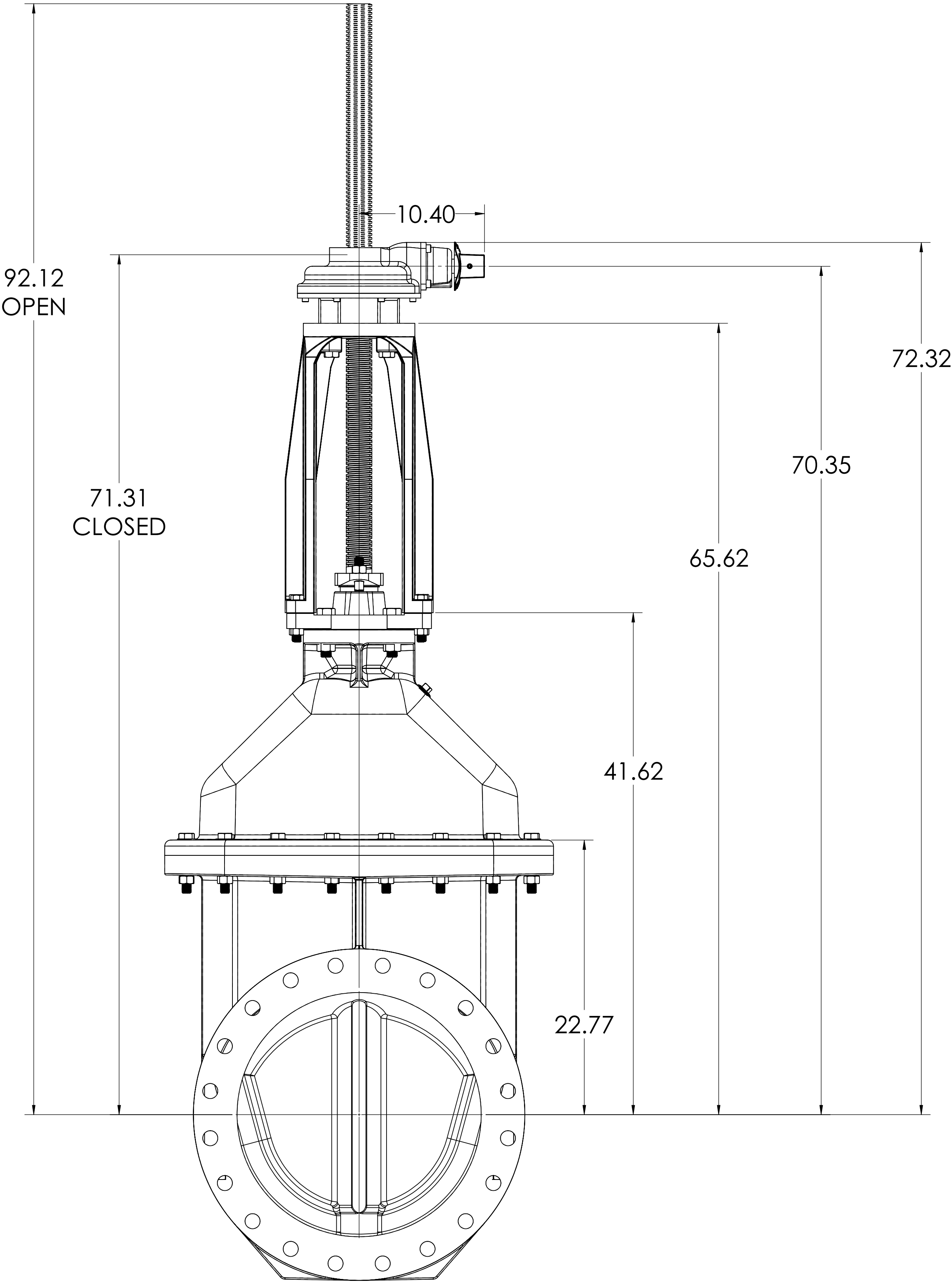
**MJ END**  
ANSI A21.11  
AWWA C111



**SPUR GEAR WITH OP NUT**



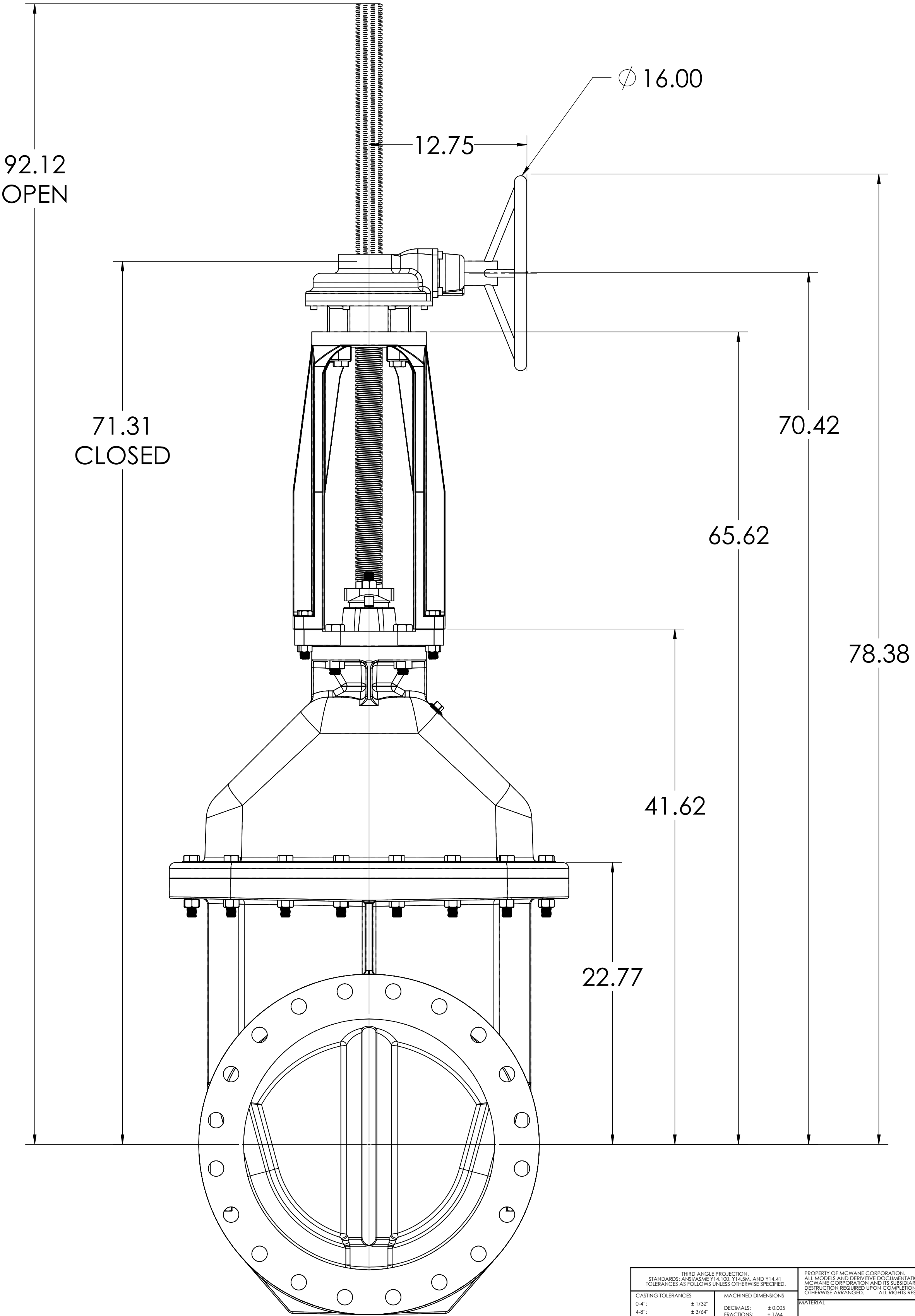
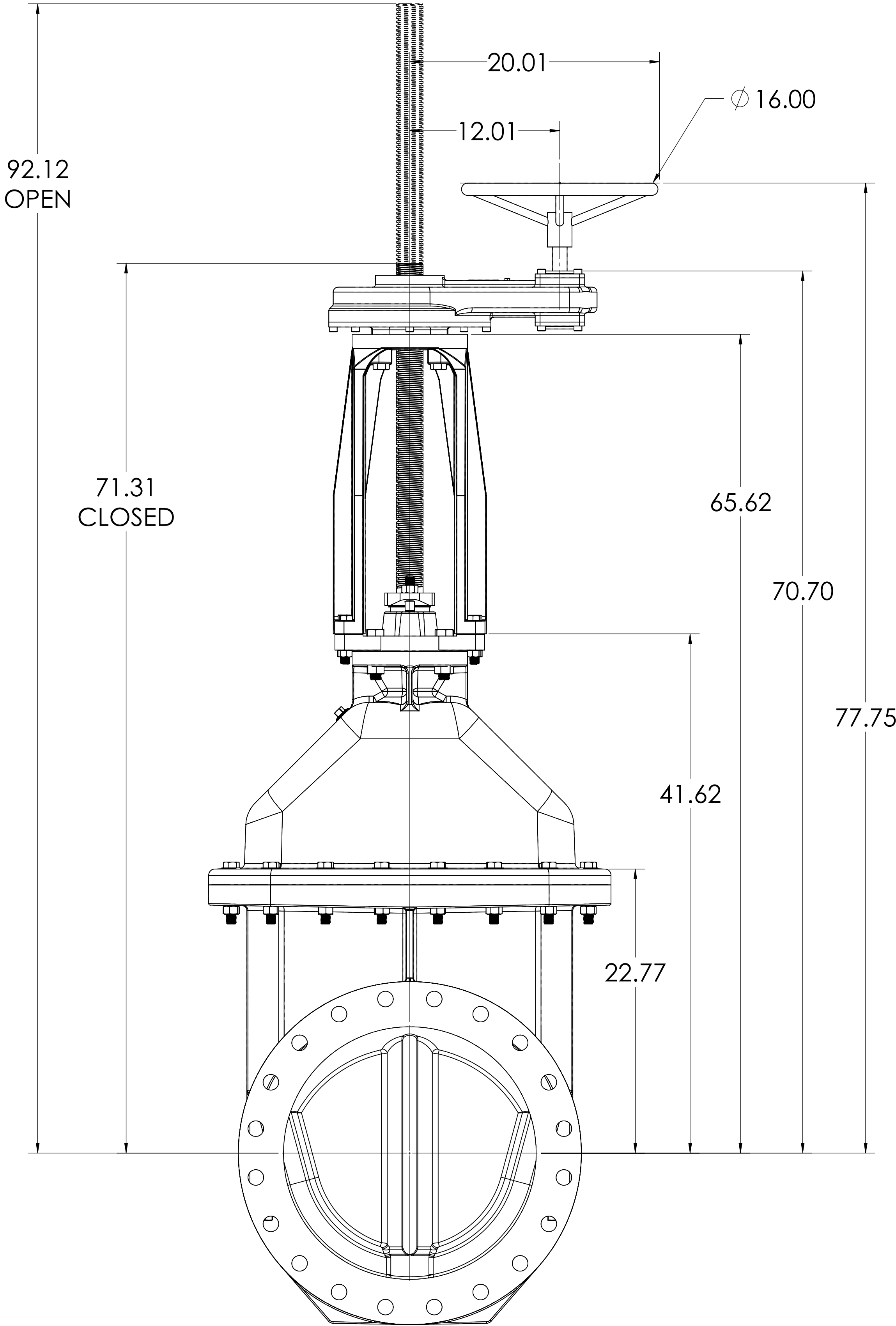
**BEVEL GEAR WITH OP NUT**



STANDARDS AND TOLERANCES: THIRD ANGLE PROJECTION, UNLESS OTHERWISE SPECIFIED. TOLERANCES: CASTING TOLERANCES: 0.4": ± 0.010, 0.5": ± 0.012, 0.625": ± 0.015, 0.75": ± 0.018, 1.0": ± 0.020, 1.5": ± 0.025, 2.0": ± 0.030, 3.0": ± 0.040, 4.0": ± 0.050, 6.0": ± 0.075, 8.0": ± 0.100, 12.0": ± 0.150, 18.0": ± 0.200, 24.0": ± 0.250, 30.0": ± 0.300, 36.0": ± 0.350, 48.0": ± 0.450, 60.0": ± 0.550, 72.0": ± 0.650, 96.0": ± 0.800, 120.0": ± 1.000, 144.0": ± 1.200, 168.0": ± 1.400, 192.0": ± 1.600, 216.0": ± 1.800, 240.0": ± 2.000, 288.0": ± 2.400, 360.0": ± 3.000, 480.0": ± 4.000, 600.0": ± 5.000, 720.0": ± 6.000, 960.0": ± 8.000, 1200.0": ± 10.000, 1440.0": ± 12.000, 1680.0": ± 14.000, 1920.0": ± 16.000, 2160.0": ± 18.000, 2400.0": ± 20.000, 2880.0": ± 24.000, 3600.0": ± 30.000, 4800.0": ± 40.000, 6000.0": ± 50.000, 7200.0": ± 60.000, 9600.0": ± 80.000, 12000.0": ± 100.000, 14400.0": ± 120.000, 16800.0": ± 140.000, 19200.0": ± 160.000, 21600.0": ± 180.000, 24000.0": ± 200.000, 28800.0": ± 240.000, 36000.0": ± 300.000, 48000.0": ± 400.000, 60000.0": ± 500.000, 72000.0": ± 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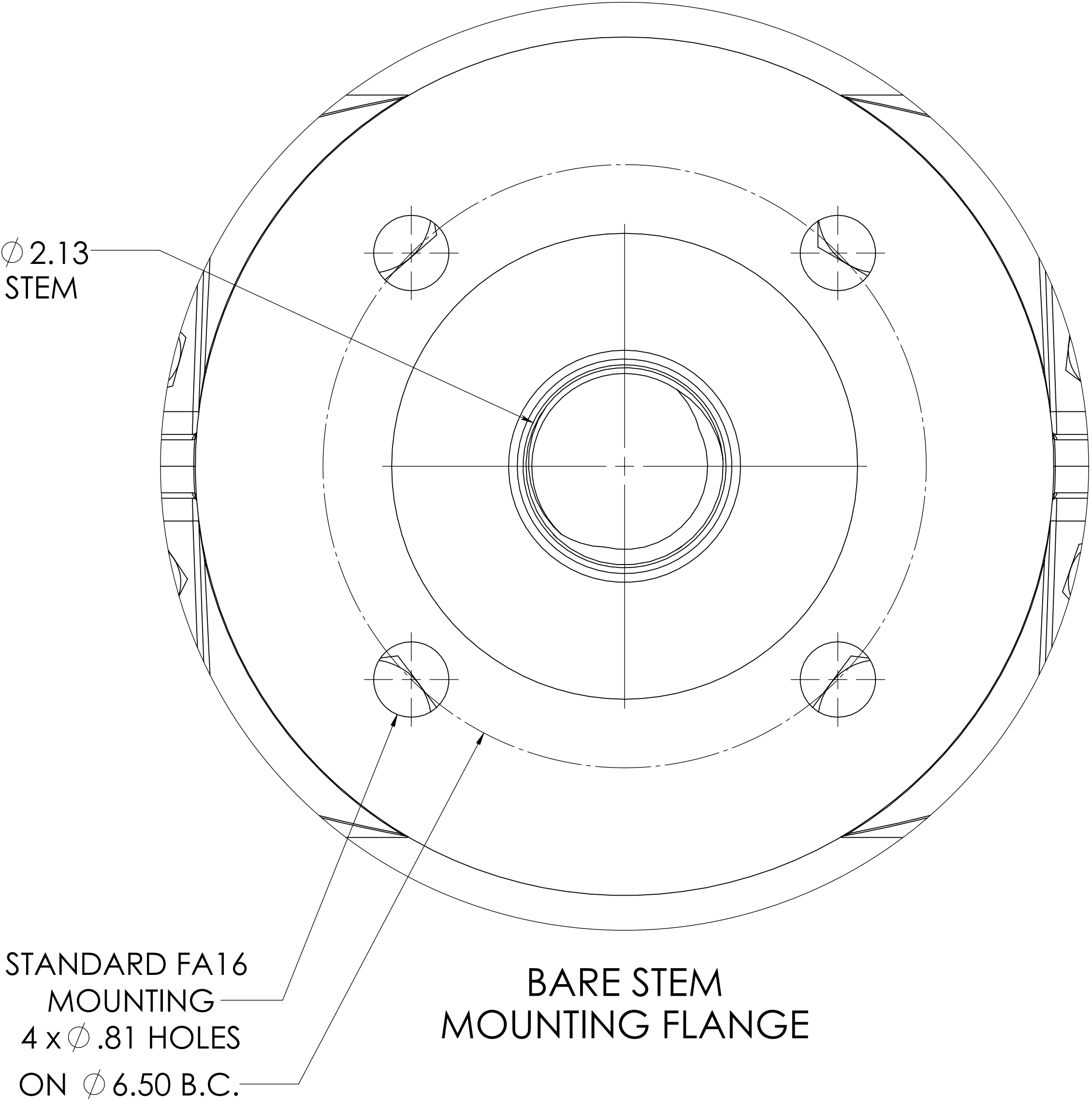
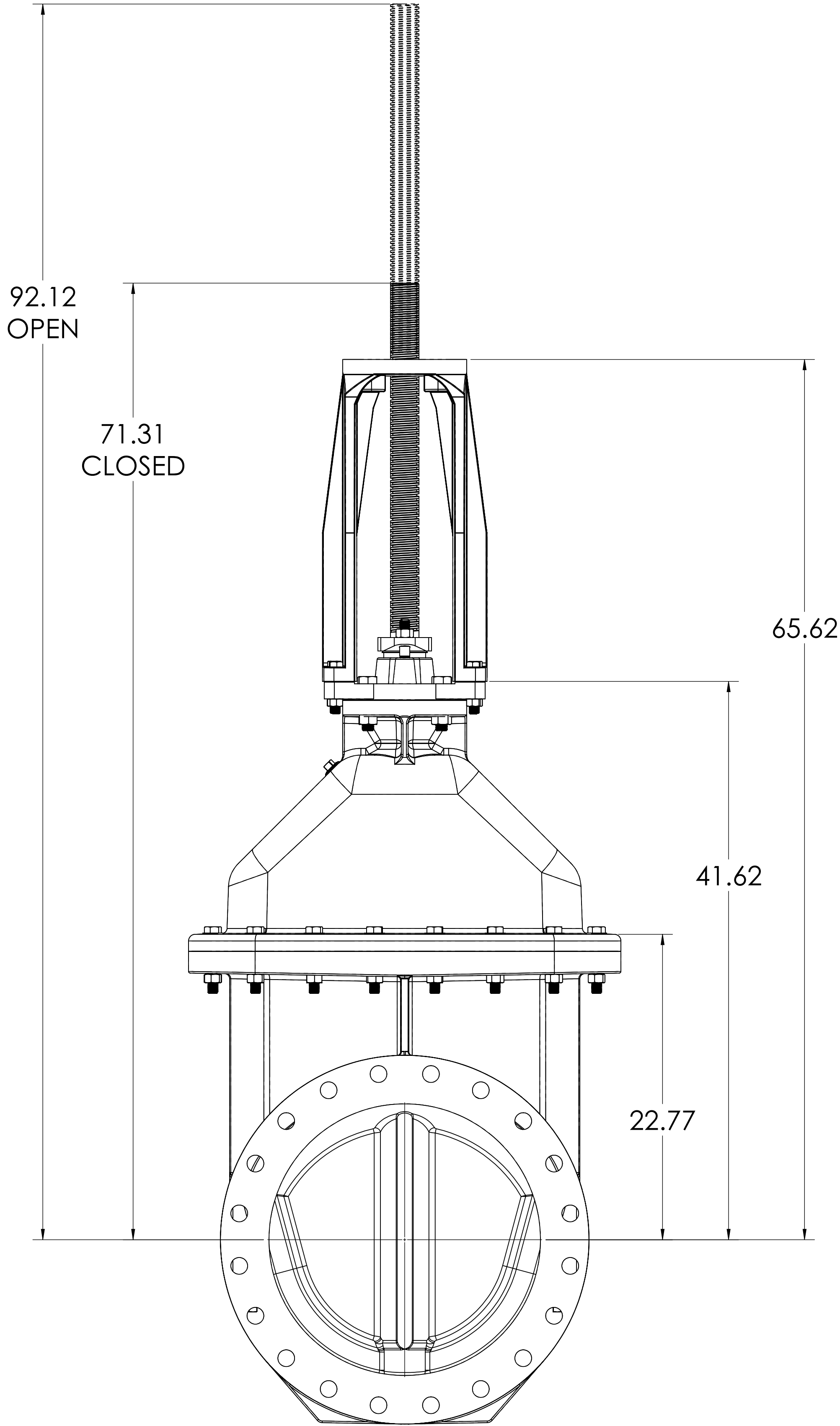
SPUR GEAR WITH HANDWHEEL

BEVEL GEAR WITH HANDWHEEL

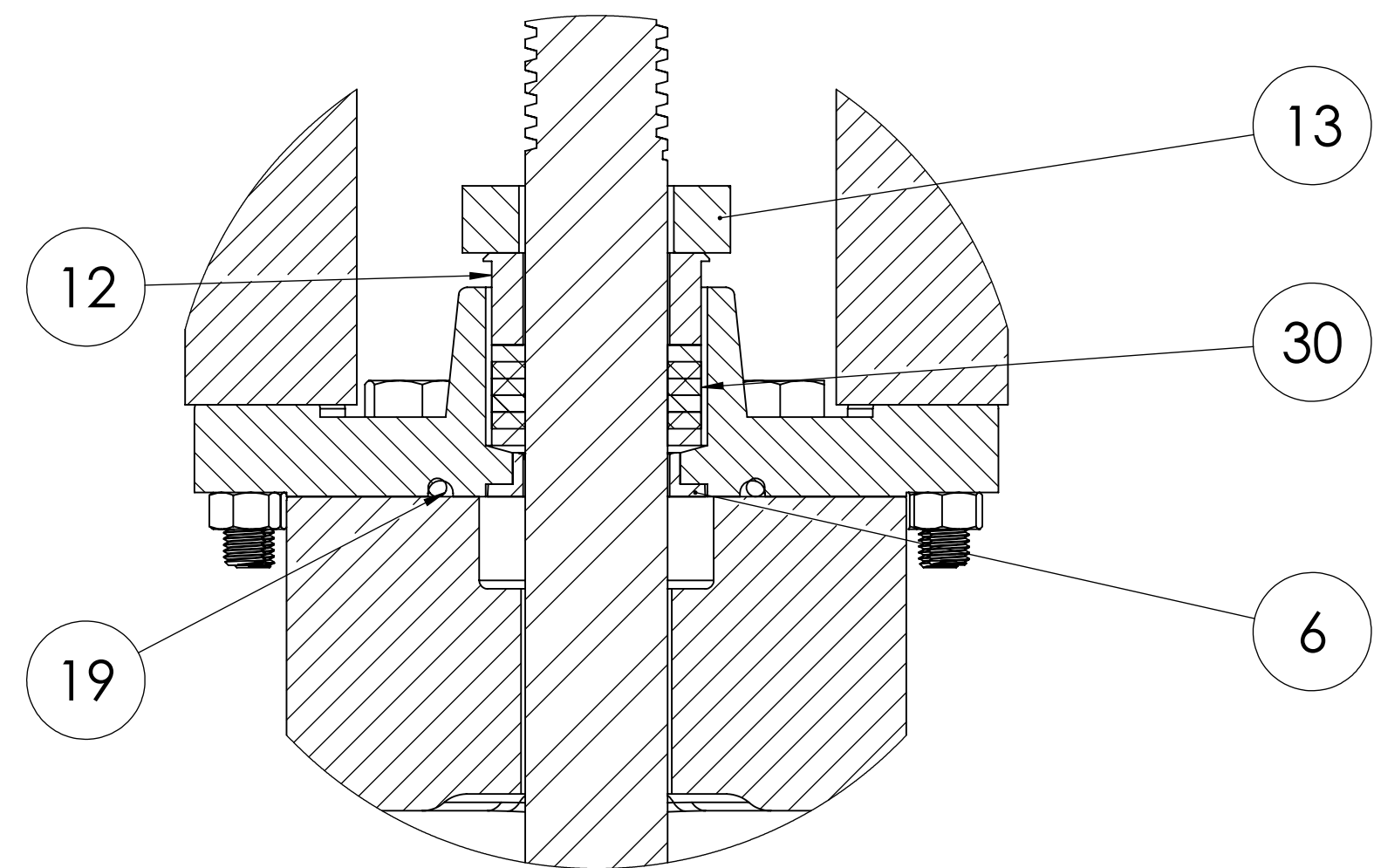
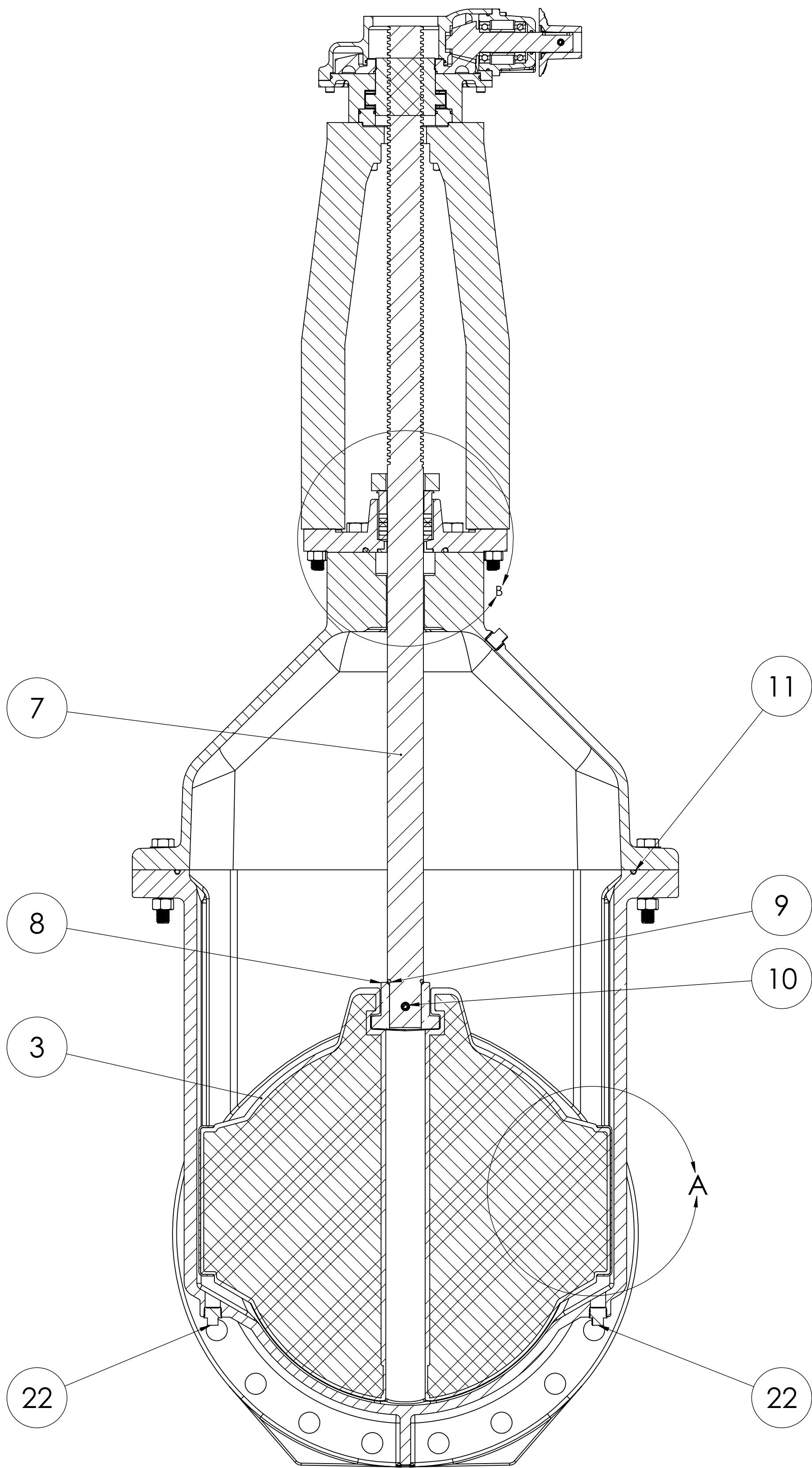
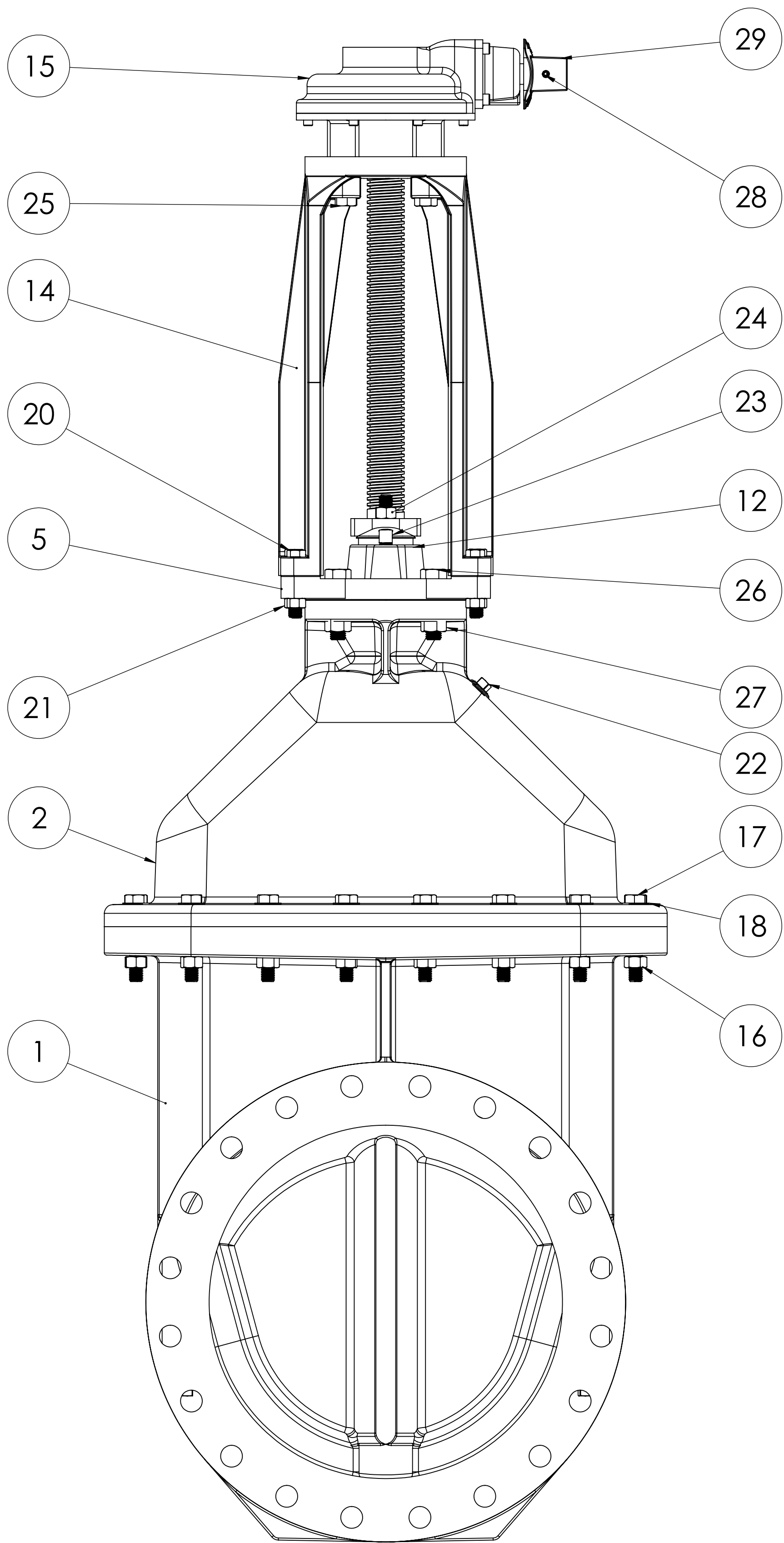


THIRD ANGLE PROJECTION. STANDARDS: ANSI/ASME Y14.100, Y14.101, AND Y14.102. TOLERANCES: AS FOLLOWS UNLESS OTHERWISE SPECIFIED.				PROPERTY OF MCWANE CORPORATION. ALL MODELS AND DESIGNS ARE PROPRIETARY TO MCWANE CORPORATION AND ITS SUBSIDIARIES. TOLERANCES: AS FOLLOWS UNLESS OTHERWISE SPECIFIED. ALL RIGHTS RESERVED.				REVISION		REVISION	
CASTING TOLERANCES				MACHINED DIMENSIONS				MATERIAL		DESCRIPTION	
0.4":	± 1/32"	DECIMALS:	± 0.005	0.4":	± 0.005	DECIMALS:	± 0.005	ESTIMATED WEIGHT		20" C515 OS&Y RESILIENT WEDGE	
0.8":	± 3/64"	FRACTIONS:	± 1/64"	0.8":	± 1/64"	FRACTIONS:	± 1/64"	LBS.		GATE VALVE	
1.2":	± 1/16"	ANGLE:	± 1°	1.2":	± 1/16"	ANGLE:	± 1°	DRAWN BY		DWI	
1.6":	± 3/32"	SURFACE FINISH:	125 μin	1.6":	± 3/32"	SURFACE FINISH:	125 μin	DATE DRAWN		12-04-20	
1.8":	± 1/8"	RADIUS:	1/8"	1.8":	± 1/8"	RADIUS:	1/8"	SHEET NO.		3	
MIN. RADII:	1/8"	MIN. RADII:	1/8"	MIN. RADII:	1/8"	MIN. RADII:	1/8"	SHEET OF		6	
MIN. DRILL:	2"	MIN. DRILL:	2"	MIN. DRILL:	2"	MIN. DRILL:	2"	SHEET SIZE		D	
PROPERTY OF MCWANE CORPORATION.				PROPERTY OF MCWANE CORPORATION.				SHEET NO.		3	
ALL MODELS AND DESIGNS ARE PROPRIETARY TO				ALL MODELS AND DESIGNS ARE PROPRIETARY TO				SHEET OF		6	
MCWANE CORPORATION AND ITS SUBSIDIARIES.				MCWANE CORPORATION AND ITS SUBSIDIARIES.				SHEET SIZE		D	
TOLERANCES: AS FOLLOWS UNLESS OTHERWISE SPECIFIED.				TOLERANCES: AS FOLLOWS UNLESS OTHERWISE SPECIFIED.				SHEET NO.		3	
ALL RIGHTS RESERVED.				ALL RIGHTS RESERVED.				SHEET OF		6	
CLW VALVE CO.				CLW VALVE CO.				SHEET SIZE		D	
20" C515 OS&Y RESILIENT WEDGE				20" C515 OS&Y RESILIENT WEDGE				SHEET OF		6	
GATE VALVE				GATE VALVE				SHEET SIZE		D	
DRAWN BY				DRAWN BY				SHEET OF		6	
DWI				DWI				SHEET SIZE		D	
DATE DRAWN				DATE DRAWN				SHEET OF		6	
12-04-20				12-04-20				SHEET SIZE		D	
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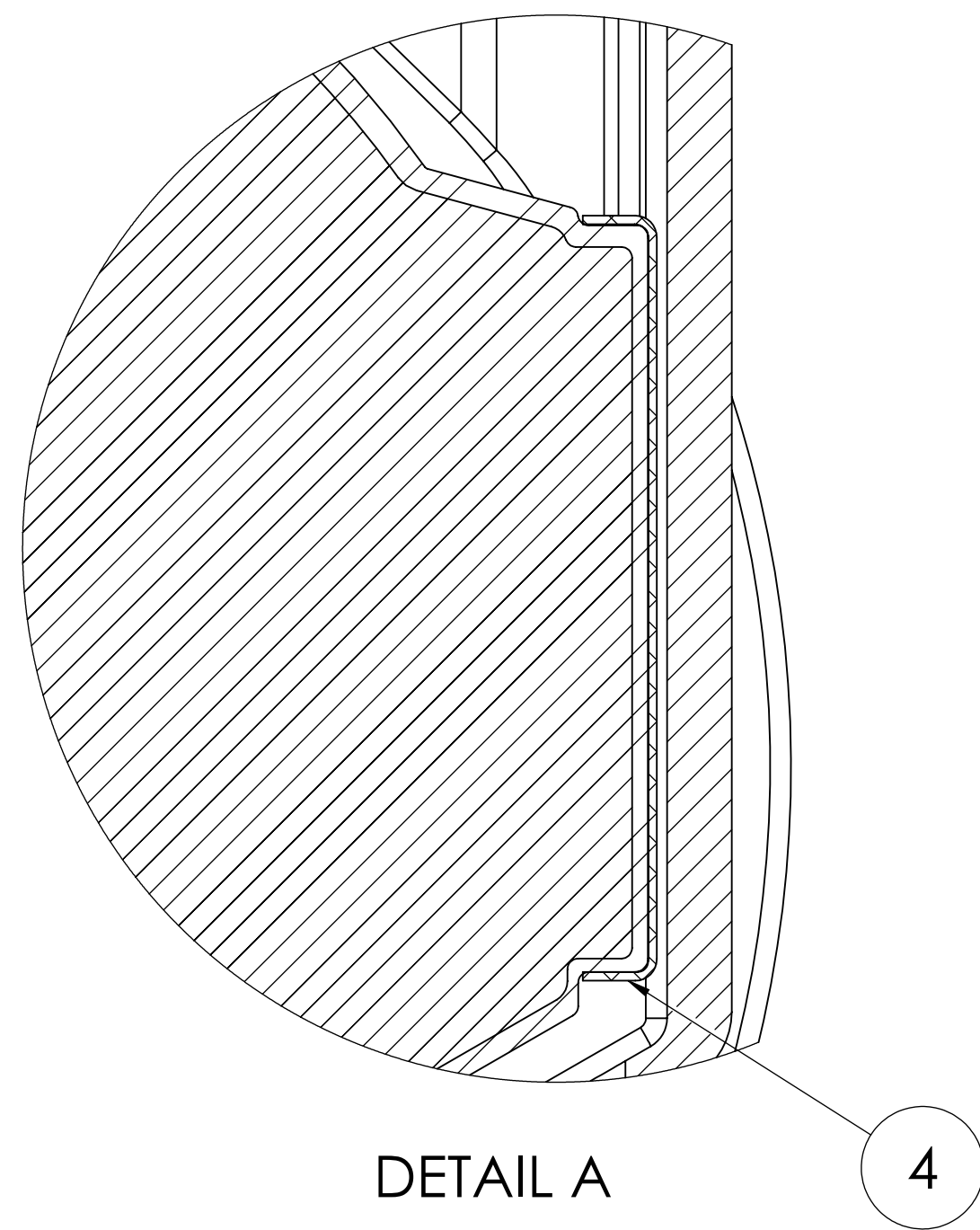
BARE STEM ASSEMBLY



THIRD ANGLE PROJECTION. STANDARDS AND DRAWING TITLES, TITLES AND TITLES. TOLERANCES AS FOLLOWS UNLESS OTHERWISE SPECIFIED.				PROPERTY OF MCWANE CORPORATION. ALL DIMENSIONS AND TOLERANCES ARE PROPRIETARY TO MCWANE CORPORATION AND ITS SUBSIDIARIES. TOLERANCES ARE REQUIRED UNLESS OTHERWISE SPECIFIED. ALL RIGHTS RESERVED.				REVISION		CLOW VALVE CO.		
CASTING TOLERANCES				MACHINED DIMENSIONS				REVISION				
0.4": 0.8": 1.2": 1.6": MIN RADII: MIN DRIFT:	1/32": 3/64": 1/16": 3/32": 1/8": 1/8": 2": 1/8":	DECIMALS: FRACTIONS: ANGLE: SURFACE FINISH: RADI:	0.005 1/64" 1° 125 µin 1/8"	MATERIAL				DESCRIPTION				
ESTIMATED WEIGHT				LBS.				20" C515 OS&Y RESILIENT WEDGE GATE VALVE			4 SHEET OF	D
DWG BY: DWI		DATE DRAWN: 12-04-20		CHK BY:		CHK DATE:		1:6		SOLIDWORKS 2018 SP2		



DETAIL B



DETAIL A

STANDARDS AND TOLERANCES: THIS VALVE IS DESIGNED TO THE FOLLOWING TOLERANCES UNLESS OTHERWISE SPECIFIED.		PROPERTY OF MCWANE CORPORATION. ALL DIMENSIONS AND TOLERANCES ARE PROPRIETARY TO MCWANE CORPORATION AND ITS SUBSIDIARIES. NO PARTS OR MATERIALS ARE TO BE USED IN THE CONSTRUCTION OF THIS VALVE UNLESS OTHERWISE ARRANGED. ALL RIGHTS RESERVED.		REVISION	REVISION
CASTING TOLERANCES		MACHINED DIMENSIONS		DATE	BY
0-4":	± 1/32"	DECIMALS:	± 0.005	20"	CS15 OS&Y RESILIENT WEDGE
4-8":	± 3/64"	FRACTIONS:	± 1/64"	DATE	BY
8-12":	± 1/16"	ANGLE:	± 1°	12-04-20	DWI
12-18":	± 3/32"	SURFACE FINISH:	125 µin	DATE	BY
18-24":	± 1/8"	RADIUS:	1/8"	1:5	12-04-20
MIN RADII:	1/8"				
MIN DRAFT:	2°				
ESTIMATED WEIGHT		LBS.		SHEET 5 OF 6	
20" GATE VALVE		1:5		Solidworks 2018 SP2	



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ITEM NO.	COMPONENT	QTY.	SIZE	STANDARD MATERIAL	MATERIAL OPTIONS
1	BODY	1		DUCTILE IRON	
2	COVER	1		DUCTILE IRON	
3	WEDGE	1		DUCTILE IRON/EPDM	
4	SCRAPER	2		DELRIN	
5	STUFFBOX	1		DUCTILE IRON	
6	BUSHING	1		C87850	
7	STEM	1		C95400 (LOW ZINC)	304 SS, 316 SS
8	STEM NUT	1		C87610 (LOW ZINC)	C87850
9	O-RING	1	#327	EPDM	BUNA-N
10	PIN	1	1/2" X 3-1/4"	303 SS	
11	O-RING	1	#469	EPDM	BUNA-N
12	PACKING GLAND	1		C87850	
13	FOLLOWER	1		DUCTILE IRON	
14	YOKE	1		DUCTILE IRON	
15	GEAR	1		BEVEL GEAR	SPUR GEAR
16	HEX NUT	16	3/4" - 10	18-8 SS	316 SS
17	CAPSCREW HEX HEAD	16	3/4" - 10 X 4-1/2"	18-8 SS	316 SS
18	FLAT WASHER	16	3/4"	18-8 SS	316 SS
19	O-RING	1	#425	EPDM	BUNA-N
20	CAPSCREW HEX HEAD	8	5/8" - 11 X 3-1/2"	18-8 SS	